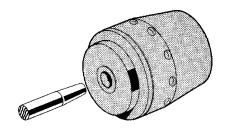


## SUBJECT: GUIDE TO HEAVY DUTY CONE CLUTCHES FOR PRE 1995 TRACTORS

In order to provide the longest life possible without a breakdown on our two wheel tractors, BCS introduced a new heavy duty clutch. This is a cone style clutch that has proven itself to be the longest life clutch we have ever offered. Because of its expected long life the clutch is maintenance free and is not rebuildable. If a failure does occur the clutch assembly must be replaced. This clutch is a product improvement that is designed for applications of heavy use, and should only be installed on units that have had multiple clutch failures. The original cone and disc clutches will continue to be offered. Because it was designed for heavy use, the hand forces to engage the heavy duty clutch will be greater than those required for the original cone and disc clutches.

Model #	Engine	HD Cone Clutch Part #	Current Part #
602	5hp B&S	59243150	59243153
602	6hp Acme	59247884	59247489
604	10hp Acme	59247971	59247823
605	8hp Kohler	59247907	59247508
605	12hp Acme	59247971	59247823
715	5hp B&S	59243150	59243153
715	6hp Acme	59247884	59247489
715	8hp Kohler	59247907	59247508
715	10hp Acme	59247884	59247489
725	8hp Kohler	59247907	59247508
725	10hp Acme	59247884	59247489
735	10hp Acme	59247884	59247489
737	10 hp Acme	59247884	59247489
745	Diesel	59247906	59247924
745	14hp Kohler	59247906	59247491



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